



To adjust the tension/compression ratio on an ACTH quick change tap holder, insert a flat head screw driver in to the front of the holder (end that accepts the tap adapter). Turning the screwdriver clock wise will reduce the amount of compression; holder will be at a full tension state when the carrier and shank touch. You will no longer be able to depress the holder into compression. Please note: adjustment screw will continue to rotate even after holder is set to full tension. Turning the screw driver counter-clockwise will add compression to the holder.

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