

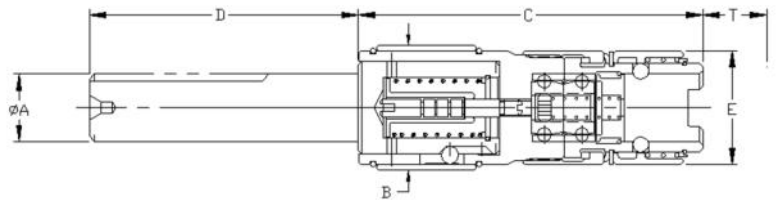
TAP HOLDERS



LCTH Tension & Compression with FITH-II Float Quick Change Tap Holder Straight Shank with Flat

Features, Application, Ordering:

- ⇒ Provides FITH-II radial float and full tension, tension & compression or full compression
- ⇒ Full Tension: Our most popular design. Gives solid start for accurate thread depth and compensation for backlash and lead screw wear
- ⇒ Available standard in the following configurations, replace the "FT" in the part number below with the designation below:
 - FT: 100% Tension 0% Compression
 - 25C: 75% Tension 25% Compression
 - TNC: 50% Tension 50% Compression
 - 25T: 25% Tension 75% Compression
 - FC: 0% Tension 100% Compression
- ⇒ Order Adapters Separately
- ⇒ Specials Available Upon Request
- ⇒ Accepts Bilz, Collis, Universal, Lyndex and many other tap adapters



PART NUMBER	TAP RANGE	A SHANK	B DIA	C	D	E DIA	T TENSION	T COMPRESSION	RADIAL FLOAT
321-1-M712-FT	SIZE 1 (0-9/16 HAND)	3/4	1.38	3.84	3.00	1.26	.59	0	.06
322-1-M716-FT	SIZE 2 (5/16-7/8 HAND)	1	1.96	5.25	3.62	1.96	.71		